

black+blum

L O N D O N

2025 CATALOGUE



# ABOUT US

Since 1998 Black+Blum has been devoted to crafting timeless and creative designs that make every day special.

Every product has been uniquely designed in our studio in London, considering each detail and material carefully for repeated lifelong use.

In 2014 co-founder Dan Black launched the company's first lunch box and water bottle. Since then Black+Blum has been dedicated to solving the problems of food waste and single-use plastics by creating products that transform everyday food and drink moments into extraordinary experiences.

"We design products to help people live better every day."



Dan Black - Co-Founder & Lead Designer

# OUR PURPOSE

At Black+Blum, we create timeless, original designs that make everyday food and drink moments special.

Each piece is a trusted companion on your journey to a healthier, more eco-conscious life.



# HELP US FIGHT FOOD WASTE

Food waste causes 8-10% of global greenhouse gas emissions. At Black+Blum, we're committed to reducing its impact.

We partner with City Harvest to rescue surplus food and redistribute it to food banks and communities in need—fighting hunger and waste. As members of 1% for the Planet, we donate 1% of our revenue to environmental causes.

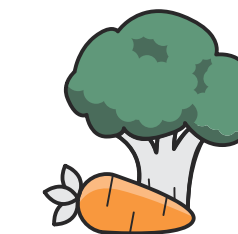
Through smart design and meaningful action, we're on a mission to cut food waste and protect our planet.



# EVERY £1,000 YOU SPEND, YOU WILL:



Fund **40 meals**  
for those in need



Save **17kg** of food  
from the landfill

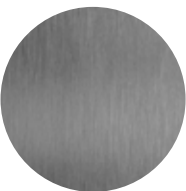


Prevent **43kg** of  
GHG emissions



# OUR MATERIALS

Our materials are chosen with great care - we consider how they are required to function, their durability, and their impact on the environment. We choose natural materials where possible, but our biggest aim is to create products which are made to last.



## STAINLESS STEEL

We use durable, corrosion-resistant 304/18-8 steel, ensuring longevity and full recyclability.



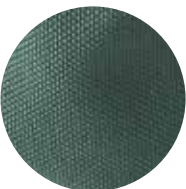
## BAMBOO

Bamboo is antibacterial, fast-growing, and eco-friendly—perfect for lids and chopping boards.



## CHARCOAL

We use natural charcoal filters from renewable forests, preserving roots for regrowth.



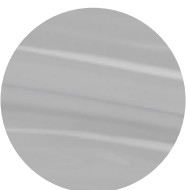
## RECYCLED PET

Durable, water-repellent, and recycled from plastic bottles.



## CORK

Renewable, biodegradable, and water-repellent, cork is ideal for bottle and flask lids.



## PLASTIC

We use high-quality, BPA/BFS-free plastics sparingly and responsibly—all 100% recyclable.



## GLASS

Borosilicate glass is lightweight, strong, chemical-resistant, BPA-free, and built to last.

# OUR PACKAGING

All our packaging is made from unbleached, uncoated kraft cardboard, making it 100% recyclable (even home compostable). It protects our designs in transit while offering a natural, gift-ready presentation.



## CLOSED GIFT BOXES

Our higher value products tend to be packaged in full boxes as this makes them easier to gift and transport.



## GIFT BOXES WITH WINDOWS

Based on customer research, we understand that sometimes our audience like to have a peak at what's inside, whether it's the colour or materials used.



## SLEEVES

Our more minimal and basic ranges include sleeves that align with the retail environment and user needs.



## SWING TAGS + SLEEVES

Swing tags are also used to provide essential product information while keeping packaging minimal.





# FOOD CONTAINERS



## MULTI-FUNCTION RANGE

- 7 Square Multi-Function Boxes
- 8 Multi-Function Boxes
- 9 Multi-Function Sets
- 10 Multi-Function Bowls



## LUNCH BOXES

- 12 Stainless Steel Lunch Box
- 13 Stainless Steel Lunch Box (L)
- 14 Bento Box
- 15 Lunch Box Original



## VACUUM FLASKS

- 16 Thermo Pot
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## GLASS CONTAINERS

- 18 Glass Lunch Pots
- 19 Glass Lunch Bowl

# WATER BOTTLES



## WATER BOTTLES

- 21 Steel Bottle
- 22 Glass Water Bottle
- 23 Insulated Water Bottles
- 24 Explorer Bottles



## TRAVEL CUPS

- 25 Insulated Travel Cup
- 26 Glass Travel Cup
- 27 Insulated Travel Tumbler



# OUTDOOR DINING



## STEEL DINING RANGE

- 29 Stainless Steel Plate Set
- 30 Stainless Steel Cup Plate Set
- 31 Stainless Steel Spork Plate Set



## EXPLORER FLASK DUO

- 32 Explorer Flask Duo



## BAGS + COOLERS

- 34 Insulated Lunch Bag
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# ACCESSORIES



## CUTLERY + RECIPE BOOK

- 44 Cutlery Set + CDU
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# MULTI-FUNCTION RANGE

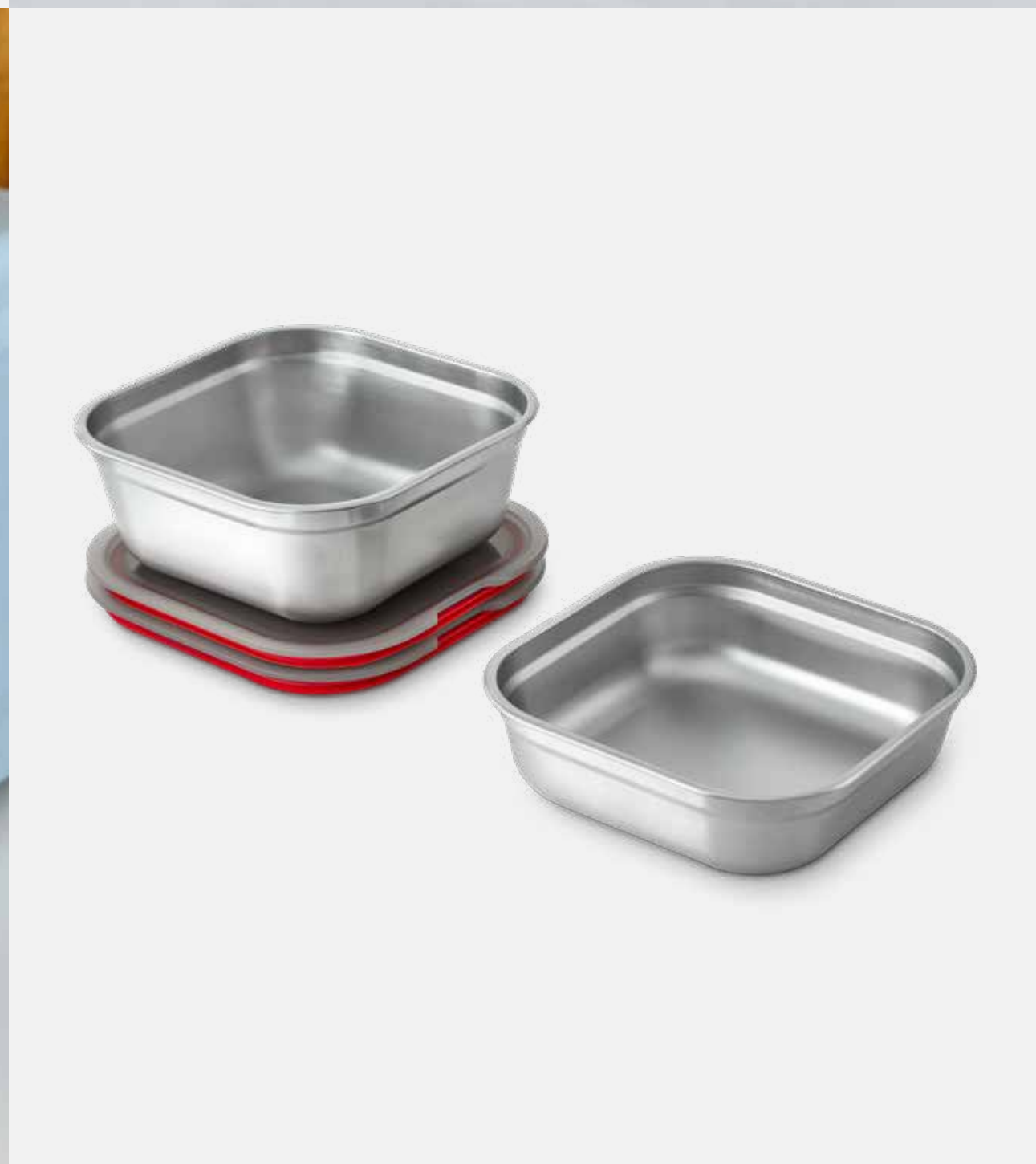
Made from innovative microwave-safe steel, the Multi-Function boxes and bowls are our newest and most versatile range. Also dishwasher, oven (base only) and freezer-safe, they're perfect for the growing trend of meal prepping, zero-waste refill food storage, and eating on-the-go.

Available in 3 shapes and seven sizes, you can choose how you want to use the Multi-Function range. Different meal types, portion sizes, or simply for the whole family, this range was designed with multi-purchase in mind, increasing average order value and re-purchase opportunities.

[READ MORE ABOUT MICROWAVE-SAFE STEEL](#)







# SQUARE MULTI-FUNCTION FOOD BOXES - 2 SIZES

WATCH VIDEO

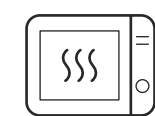
Now available in a new square shape, these 1.4L and 1.1L multi-function boxes are tough yet lightweight, making it easy to carry everything you need for the day. They are 100% leak proof and airtight, keeping food fresher for longer. The semitransparent lid ensures you don't forget what's inside, helping to reduce food waste.

Materials: 304/18-8 stainless steel, polypropylene, silicone

1.1 L | 37 fl oz - size / weight: L19 x W19 x H5.5 cm | L6.7 x W6.7 x H2.3 in / 312 g | 11 oz

1.4 L | 47 fl oz - size / weight: L19 x W19 x H7.7 cm | L6.7 x W6.7 x H3.2 in / 325 g | 11.46 oz

- 1.1 L
- FBSS-SQ-S017-EN
- 1.4 L
- FBSS-SQ-L017-EN



## MICROWAVE-SAFE STEEL

We've worked closely with manufacturers to develop this innovative and versatile range. It's also dishwasher, oven (base only), freezer-safe



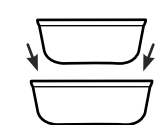
## SEALED + SECURE

The vacuum sealed lid lock valve keeps it securely closed, 100% leak proof and airtight



## LIGHTWEIGHT + DURABLE

The single-walled stainless steel is thin but tough, which means it's lighter and easy to transport, but also won't buckle under pressure



## COMPACT STORAGE

Both the boxes and their lids have been designed with neat storage in mind. Different sizes will nest, same sizes will stack







# MULTI-FUNCTION FOOD BOXES - 3 SIZES

WATCH VIDEO

Available in three sizes, the Multi-Function boxes are tough but lightweight, making it easy to carry all you need for the day. They're 100% leak proof and airtight, keeping food fresher for longer and have a semi-transparent lid, so you don't forget what's in there and can reduce food waste.

Materials: 304/18-8 stainless steel, polypropylene, silicone

600 ml | 20 fl oz - size / weight: L17.5 x W12.6 x H6.5 cm | L6.8 x W4.9 x H2.5 in / 240 g | 8.4 oz  
900 ml | 30 fl oz - size / weight: L19 x W14.6 x H7.3 cm | L7.5 x W5.7 x H2.9 in / 270 g | 9.5 oz  
1.2 L | 40 fl oz - size / weight: L20 x W16.2 x H7.9 cm | L7.9 x W6.4 x H3.1 in / 320 g | 11.3 oz

- 600 ml FBSS-BX-S017-EN
- 900 ml FBSS-BX-M017-EN
- 1.2 L FBSS-BX-L017-EN

**MICROWAVE-SAFE STEEL**  
We've worked closely with manufacturers to develop this innovative and versatile range. It's also dishwasher, oven (base only), freezer-safe

**SEALED + SECURE**  
The vacuum sealed lid lock valve keeps it securely closed, 100% leak proof and airtight

**LIGHTWEIGHT + DURABLE**  
The single-walled stainless steel is thin but tough, which means it's lighter and easy to transport, but also won't buckle under pressure

**COMPACT STORAGE**  
All three boxes and their lids have been designed with neat storage in mind. Different sizes will nest, same sizes will stack







# MULTI-FUNCTION FOOD BOX SETS - 3 SETS

WATCH VIDEO

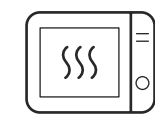
They're 100% leak proof and airtight, keeping food fresher for longer and have a semi-transparent lid, so you don't forget what's inside.

Mixed sizes - 600 ml | 20 fl oz x 1, 900 ml | 30 fl oz x 1, 1.2 L | 40 fl oz x 3 x 1

Same sizes - 900 ml | 30 fl oz x 3

Same sizes - 600 ml | 20 fl oz x 3

- Mixed x 3
- FBSS-BX-PACK1
- 900 ml x 3
- FBSS-BX-PACK2
- 600 ml x 3
- FBSS-BX-PACK3



## MICROWAVE-SAFE STEEL

We've worked closely with manufacturers to develop this innovative and versatile range. It's also dishwasher, oven (base only), freezer-safe



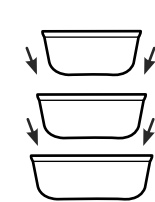
## SEALED + SECURE

The vacuum sealed lid lock valve keeps it securely closed, 100% leak proof and airtight



## LIGHTWEIGHT + DURABLE

The single-walled stainless steel is thin but tough, which means it's lighter and easy to transport, but also won't buckle under pressure

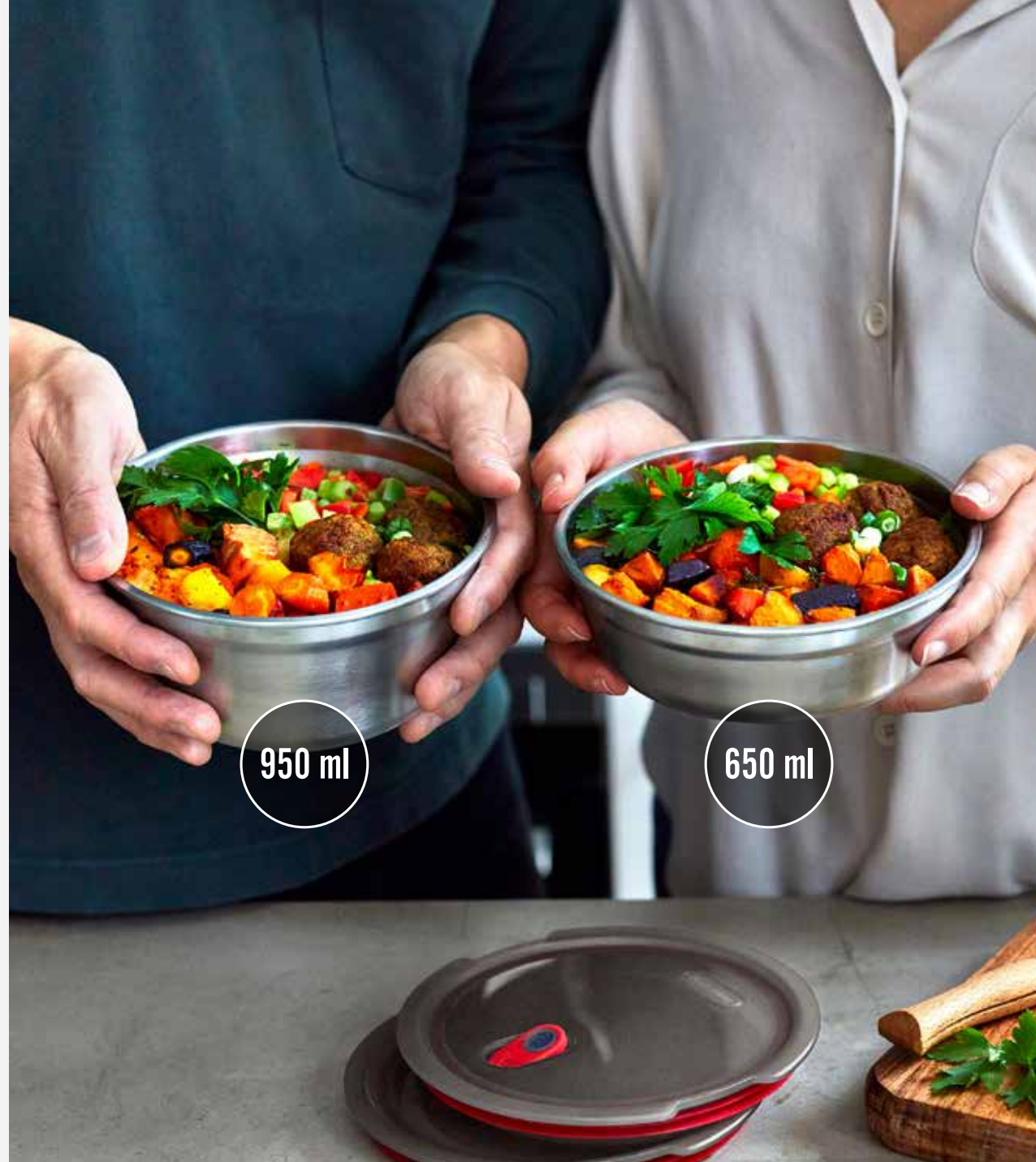


## COMPACT STORAGE

All three boxes and their lids have been designed with neat storage in mind. Different sizes will nest, same sizes will stack







## MULTI-FUNCTION FOOD BOWLS - 2 SIZES

[WATCH VIDEO](#)

Exactly the same features as our Multi-Function boxes, the range also comes in bowls to suit those who prefer it. Just as tough, just as durable and just as lightweight.

Materials: 304/18-8 stainless steel, polypropylene, silicone

650 ml | 22 fl oz - size / weight: L17 x W17 x H6 cm | L6.7 x W6.7 x H2.3 in / 245 g | 8.6 oz

950 ml | 32 fl oz - size / weight: L17 x W17 x H8.2 cm | L6.7 x W6.7 x H3.2 in / 270 g | 9.5 oz

650 ml

FBSS-BL-S017-EN

950 ml

FBSS-BL-L017-EN

### MICROWAVE-SAFE STEEL



We've worked closely with manufacturers to develop this innovative and versatile range. It's also dishwasher, oven (base only), freezer-safe



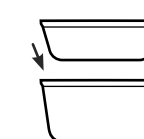
### SEALED + SECURE

The vacuum sealed lid lock valve keeps it securely closed, 100% leak proof and airtight



### LIGHTWEIGHT + DURABLE

The single-walled stainless steel is thin but tough, which means it's lighter and easy to transport, but also won't buckle under pressure



### COMPACT STORAGE

Both the bowls and their lids have been designed with neat storage in mind. Different sizes will nest, same sizes will stack



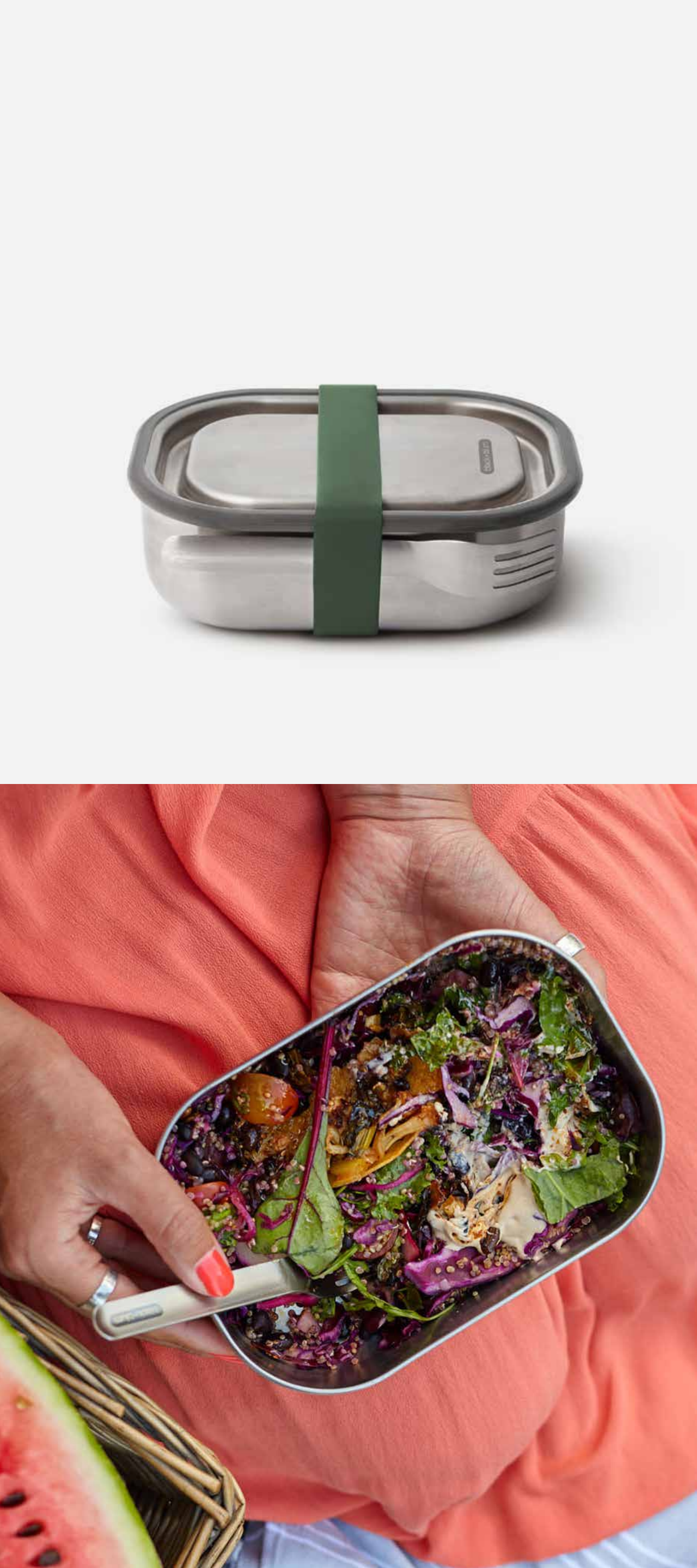


# FOOD CONTAINERS

Our award-winning food containers make the perfect companion for the park, the office and the trail. Choose from high-quality stainless steel, lightweight glass or durable plastic, they come with and without cutlery and removable dividers to separate your snacks. We also have a range of vacuum flasks to keep your food or drinks hot or cold for hours. This entire collection is thoughtfully designed, reliable, and built to last.







# STAINLESS STEEL LUNCH BOX

WATCH VIDEO

The ultimate product for outdoor adventurers and busy commuters, this design is incredibly sturdy and a favourite among those living plastic-free and zero-waste. The silicone valve creates a secure and leak proof vacuum sealed closure, it has a stainless steel fork and coloured silicone strap for added security.

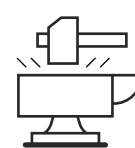
Materials: 304/18-8 stainless steel, silicone  
Volume: 600 ml | 20 fl oz  
Size: L17.5 x W13 x H5 cm | L7 x W5.1 x H2 in  
Weight: 330 g | 11.6 oz

BAM-SS-S010



## SEALED + SECURE

The vacuum sealed silicone lid valve keeps it securely closed, 100% leak proof and airtight



## TOUGH + DURABLE

Built to withstand drops and dents, this steel lunch box won't buckle under pressure



## OVEN + FREEZER SAFE

So you can warm up your food or freeze leftovers



## FORK INCLUDED

Seamlessly integrated within the silicone band, the stainless steel fork makes it quick and easy to stop for lunch







# STAINLESS STEEL LUNCH BOX LARGE

WATCH VIDEO

Our Stainless Steel Lunch Box Large is the first truly leak proof box with 3-in-1 multi-functionality, meaning you can transport your lunch, cook dishes in the oven, and even store pre-cooked meals in a freezer. The silicone valve creates a secure vacuum-sealed closure, the adjustable divider allows you to separate food, and the fork and strap are added for convenience.

Materials: 304/18-8 stainless steel, silicone  
Volume: 1 L | 34 fl oz  
Size: L20 x W14 x H6 cm | L7.8 x W5.5 x H2.3 in  
Weight: 460 g | 16.2 oz

- BAM-SS-L010
- BAM-SS-L005
- BAM-SS-L003



## SEALED + SECURE

The vacuum sealed silicone lid valve keeps it securely closed, 100% leak proof and airtight



## TOUGH + DURABLE

Built to withstand drops and dents, this steel lunch box won't buckle under pressure



## OVEN + FREEZER SAFE

So you can warm up your food or freeze leftovers



## FORK INCLUDED

Seamlessly integrated within the silicone band, the stainless steel fork makes it quick and easy to stop for lunch







# STAINLESS STEEL BENTO BOX

WATCH VIDEO

Designed in collaboration with bento expert Sara Kiyo Popowa, it is one of the first fully leak proof steel bentos on the market. It includes two identical boxes which stack neatly atop each other, and a stainless steel fork. Breakfast and lunch, lunch and snacks, it's big enough to keep you going for the whole day.

Materials: 304/18-8 stainless steel, polypropylene, silicone, nylon, natural bamboo

Volume: 2 x 500 ml | 2 x 17 fl oz

Size: L18.5 x W9.7 x H12.5cm | L7.3 x W3.8 x H4.9 in

Weight: 510 g | 18 oz

BAM-BT-L016



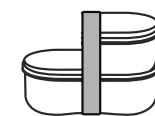
## SEALED + SECURE

The vacuum sealed silicone lid valve keeps it securely closed, 100% leak proof and airtight



## FORK INCLUDED

Hygienically stowed underneath the lid, the stainless steel fork makes lunch easy when you're on-the-go



## TAKE ONE BOX OR TWO

The beauty of this design is that it can be used as a set or individually, the strap fits around both

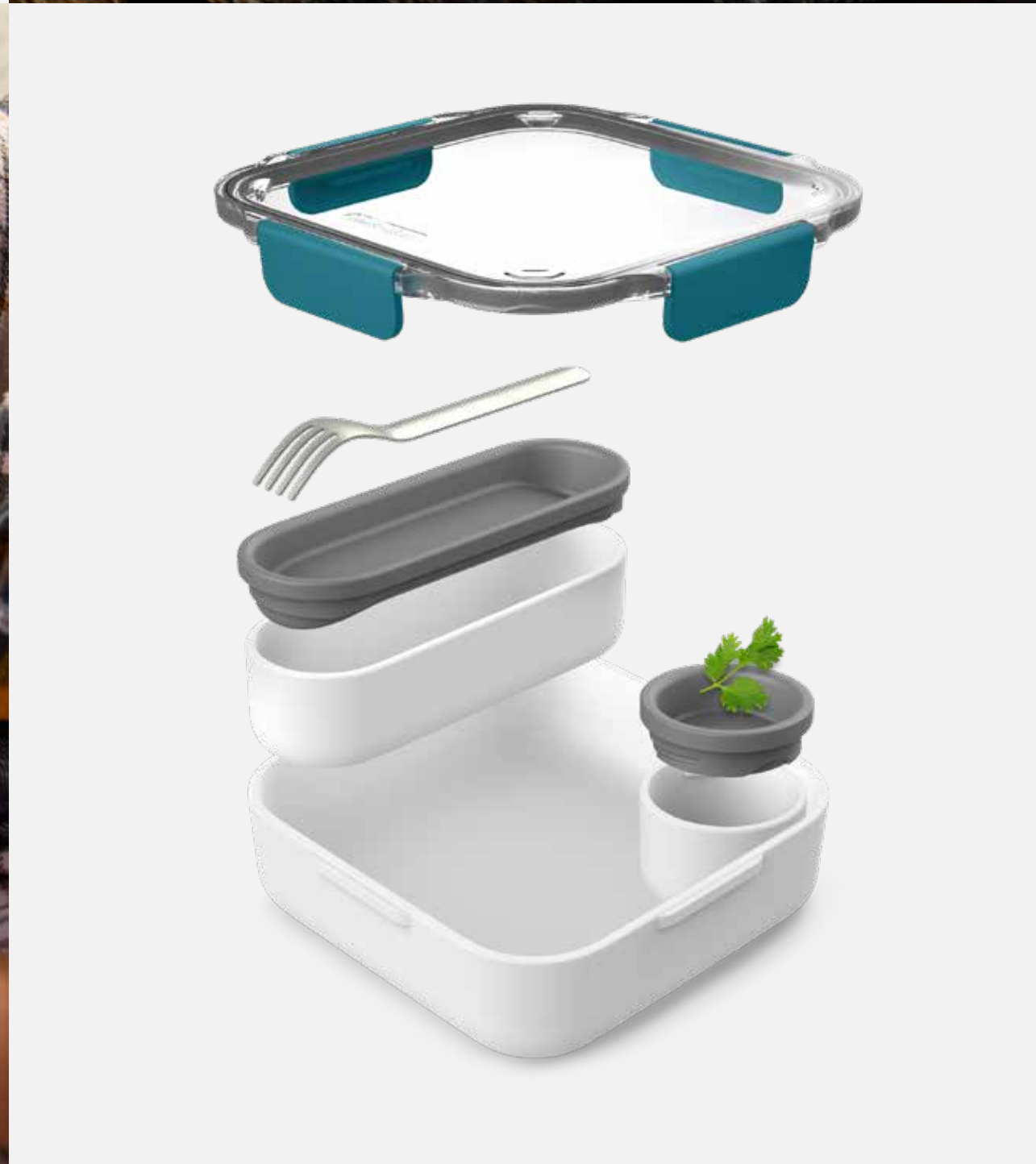


## BAMBOO LID

Naturally antibacterial and anti-fungal, it doubles as a chopping board or extra serving plate







# LUNCH BOX ORIGINAL

WATCH VIDEO 

Made from high-quality BPA/BPS-free durable plastic, the Lunch Box Original includes a stainless steel fork and two removable compartments for extra snacks and dressings. 100% leak proof and incredibly versatile, this is our best-selling lunch box.

Materials: Polypropylene, Tritan™, 304/18-8 stainless steel, silicone

Volume: 1 L | 34 fl oz

Size: L20 x W20 x H5.5 cm | L7.9 x W7.9 x H2.2 in

Weight: 510 g | 18 oz

BAO-BA010

BAO-BA005



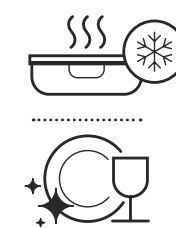
## SEALED + SECURE

Silicone seals plus sturdy clips lock the lid into place - it's 100% leak proof and airtight



## REMOVABLE COMPARTMENTS

Take the lot or none at all, this lunch box is fully customisable for what you need



## VERSATILE

Microwave, dishwasher and freezer-safe, the Lunch Box Original can be used however you like



## FORK INCLUDED

Stored either under the lid or clipped to the side of the box, the stainless steel fork means stopping for lunch is quick and easy







# THERMO POT

WATCH VIDEO

Vacuum insulated and 100% leak proof, the Thermo Pot keeps food hot for up to 6 hours, or cold for 8. The natural cork lid is water-repellent, and has thumb grooves to give you extra grip when opening. It includes a stainless steel spoon held in place by a nylon strap. Elegant and minimalist design, this product was created to come with you, where ever you want to go.

Materials: 304/18-8 stainless steel, polypropelyne, silicone, natural cork, nylon

Volume: 550 ml | 19 fl oz

Size: D10.5 x H16 cm | L6.3 x D4.15 in

Weight: 515 g | 18.1 oz

BAM-TPB015



## SEALED + SECURE

The screw top silicone seal + natural cork lid is 100% leak proof and airtight



## STAYS HOT

Soups, stews or just a really big coffee, the Thermo Pot keeps them hot for up to 6 hours



## STAYS COLD

Smoothies, salads or even ice for your drinks, it'll keep them cold for 8 hours



## RECYCLABLE MATERIALS

BPA-free, 304/18-8 stainless steel, polypropelyne, silicone, natural cork, nylon







# FOOD FLASK

WATCH VIDEO 

Insulated stainless steel and 100% leak proof, the Food Flask is vacuum-sealed, keeping food hot for up to 6 hours, or cold for 8. The lid has a full-steel underside, so there’s no plastic contact with food, and comes with a polypropylene spoon, which fits snugly to the side. It’s held in place by a nylon strap which comes in 4 colours. A generous capacity in a compact package, it’s simple, sleek and made to last.

Materials: 304/18-8 stainless steel, polypropylene, silicone, nylon

Volume: 400 ml | 13.5 fl oz

Size: D8.7 x H15.5 cm | D3.1 x H6.1 in

Weight: 412 g | 14.5 oz

BAM-FFB-S010

BAM-FFB-S005

BAM-FFB-S003



## SEALED + SECURE

The screw top silicone seal + stainless steel lid is 100% leak proof and airtight



## STAYS HOT

Soups, stews or just a really big coffee, the Food Flask keeps things hot for up to 6 hours



## STAYS COLD

Smoothies, salads or even ice for your drinks, it’ll keep them cold for 8 hours



## RECYCLABLE MATERIALS

BPA-free, 304 - 18/8 stainless steel, silicone, nylon, polypropylene







# GLASS LUNCH POTS - 2 SIZES

WATCH VIDEO

The durable borosilicate glass pots sit snugly within the microwave-safe and protective bases, which are made from polypropylene combined with sustainably sourced wood fibre. A silicone lid prevents splattering when microwaving, and the stainless steel lid screws onto the base to create a protective and leak proof seal.

Materials: Borosilicate glass, 304/18-8 stainless steel, silicone, polypropylene with wood fibre

450 ml | 15 fl oz - size / weight: D9.5 x H11 cm | D3.7 x H4.3 in / 320 g | 11 oz

600 ml | 20 fl oz - size / weight: D12 x H9.5 cm | D4.7 x H3.7 in / 380 g | 13.5 oz

- 450 ml GR-LB-S015
- 600 ml GR-LB-M015



## SAFE + SECURE

The innovative combination of all four components create a completely leak proof seal



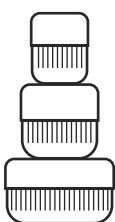
## HEAT PROOF + PROTECTED

The wood fibre base both protects the glass when you're out and about, and your hands when removing from the hot microwave



## NO MORE SINGLE-USE PLASTIC

The silicone top removes the need for plastic cling-film when microwaving to prevent splatter



## VERSATILE

This range is ideal for both hot and cold foods, and the three sizes make it easy to bring breakfast, lunch and everything in between







# GLASS LUNCH BOWL

WATCH VIDEO 

The durable borosilicate glass bowl sits snugly within the microwave-safe and protective base, which is made from polypropylene combined with sustainably-sourced wood fibre. A silicone lid prevents splattering when microwaving, and the stainless steel lid screws onto the base to create a protective and leak proof seal.

Materials: Borosilicate glass, 304/18-8 stainless steel, silicone, polypropylene with wood fibre

Volume: 750 ml | 25 fl oz

Size: D14.5 x H8 cm | D5.7 x H3.2 in

Weight: 440 g | 15.5 oz

GR-LB-L015

GR-LB-L014



## SAFE + SECURE

The innovative combination of all four components create a completely leak proof seal



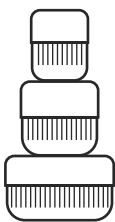
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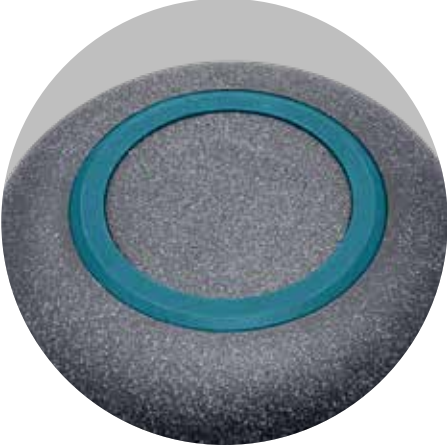
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The silicone top removes the need for plastic cling-film when microwaving to prevent splatter



## VERSATILE

This range is ideal for both hot and cold foods, and the three sizes make it easy to bring breakfast, lunch and everything in between





# WATER BOTTLES

Our water bottles and travel tumblers are at home with you in the wild, whether it's the morning commute or the mountain trail. Made from steel, glass or high-quality plastic they come in a range of sizes and weights to suit whatever you need them for. Reliable, leak proof and built to last, they're ready to go when you are.







## STEEL BOTTLE

WATCH VIDEO 

We've gone back to basics with our single-walled lightweight stainless steel bottle, for those who enjoy the simple things in life. It's easy to use, beautiful in its form and includes a leak proof lid, with a strong steel carry-loop. It's surprisingly compact for its capacity and fits easily into standard bike bottle cages and cup holders.

Materials: 304/18-8 stainless steel, silicone, polypropylene

Volume: 600 ml | 20 fl oz

Size: D7.5 x H20 cm | D2.95 x H7.9 in

Weight: 165 g | 5.8 oz

BAM-WBB-S010

BAM-WBB-S005



### SAFE + SECURE

100% leak proof and will never spill a drop



### LIGHTWEIGHT + DURABLE

The single-walled stainless steel is thin buttough, which means it's lighter and easy to transport



### COMPACT

The single wall structure makes it extremely compact when compared to double wall alternatives



### RECYCLABLE MATERIALS

BPA-free, 304/18-8 stainless steel, polypropylene, silicone







# GLASS WATER BOTTLE

WATCH VIDEO

We set out to create a minimal, sturdy design that feels authentic, so you can enjoy the simple pleasure of drinking from glass. The internal thread leaves a smooth rim, making it easier and more enjoyable to sip from. The 100% leak-proof lid has stainless steel inside, so your water never touches plastic. A protective non-slip silicone sleeve offers a secure grip and comes in a range of colours.

Materials: glass, 304/18-8 stainless steel, nylon, polypropylene, silicone  
Volume: 600 ml | 20 fl oz  
Size: D8.6 x H23.5 cm | D3.4 x H9.2 in  
Weight: 280 g | 9.9 oz

- GR-WB-M010
- GR-WB-M005
- GR-WB-M003
- GR-WB-M015
- GR-WB-M011
- GR-WB-M004
- GR-WB-M014



## SAFE + SECURE

100% leak proof and will never spill a drop



## BRIGHT + PROTECTED

The silicone sleeve is available in 7 colours and protects the glass, and also gives your hand extra grip



## TASTE-NEUTRAL

The durable borosilicate bottle is tougher than normal glass and completely flavour-neutral, leaving your drink tasting as it should



## RECYCLABLE MATERIALS

BPA-free, Hand-blown borosilicate glass, 304/18-8 stainless steel, nylon, polypropylene, silicone







# INSULATED WATER BOTTLES - 2 SIZES

WATCH VIDEO 

Our Insulated Water Bottles keep drinks cold for up to 24 hours or hot for up to 12. The vegan leather strap ensures the lid is never lost. Our signature bottleneck design features internal threading for a smooth, comfortable opening, while the wide spout allows for easy pouring. This 100% leak proof bottle is a favourite among both urban commuters and countryside walkers.

Materials: 304/18-8 stainless steel, vegan leather, silicone

500 ml | 17 fl oz - size / weight: D7.3 x H23 cm | D2.8 x H9 in / 280 g | 9.8 oz

750 ml | 25 fl oz - size / weight: D7.7 x H28.5 cm | D3 x H11 in / 384 g | 13.5 oz

500 ml

BAM-IWBB-S010

BAM-IWBB-S005

BAM-IWBB-S003

BAM-IWBB-S018

750 ml

BAM-IWBB-L010

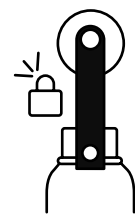
BAM-IWBB-L005

BAM-IWBB-L003



## SAFE + SECURE

100% leak proof and will never spill a drop



## NO MISSING LID

Held securely in place by a steel ring and vegan leather strap, the lid is going nowhere without you



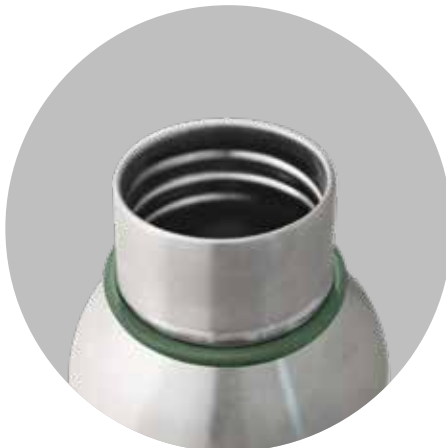
## STAYS COLD

Vacuum insulated to keep drinks ice cold for 24hrs



## STAYS HOT

Ideal to bring coffee and tea to keep the team fuelled for the whole day, it stays hot for 12hrs







# EXPLORER BOTTLES - 2 SIZES

WATCH VIDEO

It's all in the name, this product was made for adventures. We wanted to create something which was a step above our other steel bottles to deal with the toughest environments. Fully insulated to keep drinks hot or cold for hours. The smooth rim with inside thread makes staying hydrated a dream and, as always, the lid is 100% leak proof. This bottle is truly at home in the great outdoors and will last a lifetime.

Materials: 304/18-8 stainless steel, silicone, nylon, POK

650 ml | 22 fl oz - size / weight: D8.6 x H19 cm | D3.4 x H7.5 in / 330 g | 11.6 oz

850 ml | 29 fl oz - size / weight: D8.6 x H23.5 cm | D3.4 x H9.2 in / 390 g | 13.7 oz

- |        |               |               |               |               |
|--------|---------------|---------------|---------------|---------------|
| 650 ml | BAM-EIWB-S010 | BAM-EIWB-S005 | BAM-EIWB-S003 |               |
| 850 ml | BAM-EIWB-L010 | BAM-EIWB-L005 | BAM-EIWB-L003 | BAM-EIWB-L018 |



## SAFE + SECURE

100% leak proof and will never spill a drop



## REINFORCED STRUCTURE

Vertical ribs on body wall make it stronger and easier to grip



## STAYS COLD

Vacuum insulated to keep drinks ice cold for 24hrs



## STAYS HOT

Ideal to bring coffee and tea to keep the team fuelled for the whole day, it stays hot for 12hrs







# INSULATED TRAVEL CUP

WATCH VIDEO 

Made from high quality stainless steel, it will keep your drinks hot or cold for many hours. The lid is 100% leak proof, lockable and easy to disassemble to clean. This is a no-nonsense, designed to function travel cup that will last you a lifetime.

Materials: 304/18-8 stainless steel, silicone, polypropylene, nylon, POK, POM

Volume: 340 ml | 12 fl oz

Size: D8.6 x H23.5 cm | D3.4 x H9.2 in

Weight: 280 g | 9.9 oz

TC-SS010

TC-SS005

TC-SS003

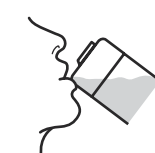
TC-SS015

TC-SS018



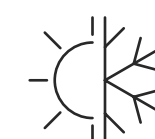
## INNOVATIVE LID LOCK

The unique design is 100% leak proof and lockable so you won't spill a drop



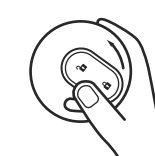
## LIKE DRINKING FROM A MUG

Unlike other travel cups, it doesn't come with a complicated pour system, helping you not to burn yourself when drinking



## TEMPERATURE STEADY

Double-walled insulation means your drinks will stay hot or cold for many hours



## ONE HAND OPENING

Unlock in motion with our easy-open lid - there's no need to stop







# GLASS TRAVEL CUP

WATCH VIDEO

Crafted from lightweight borosilicate glass, this design will give you a completely taste-neutral experience for either your favourite home brew or coffee shop roast. The non-slip insulating silicone sleeve gives protection to the surprisingly tough glass inner, and ensures you don't burn your hands. The top is 100% leak proof, lockable and easy to dismantle for thorough cleaning.

Materials: Borosilicate glass, silicone, polypropylene, nylon, POK, POM  
Volume: 340 ml | 12 fl oz  
Size: D7.2 x H16.5 cm | D2.8 x H6.5 in  
Weight: 355 g | 12.5 oz

- TC-GR010
- TC-GR005
- TC-GR015



## INNOVATIVE LID LOCK

The unique design is 100% leak proof and lockable so you won't spill a drop



## LIKE DRINKING FROM A MUG

Unlike other travel cups, it doesn't come with a complicated pour system, helping you not to burn yourself when drinking



## ONE HAND OPENING

Unlock in motion with our easy-open lid - there's no need to stop



## TASTE-NEUTRAL

The durable borosilicate bottle is tougher than normal glass and completely flavour-neutral, leaving your drink tasting as it should







# INSULATED TRAVEL TUMBLER

Made from high-quality stainless steel, it works for whatever you're brewing. Coffee, beer, cocktails or tea, it will keep drinks hot for up to 6 hours, or cold for 8. The lid is 100% leak proof and opens with one hand - ideal for multi-tasking on the move.

Materials: 304/18-8 stainless steel, silicone, Tritan, nylon  
Volume: 600 ml | 20 fl oz  
Size: H20.7 cm x D9.4 cm | H8.15 x D3.7 in  
Weight: 435 g | 15.3 oz

- BAM-TT010
- BAM-TT005
- BAM-TT003



## INNOVATIVE LID LOCK

The unique design is 100% leak proof and lockable so you won't spill a drop



## LIKE DRINKING FROM A MUG

Unlike other steel tumblers, it doesn't come with a complicated pour system, helping you not to burn yourself when drinking



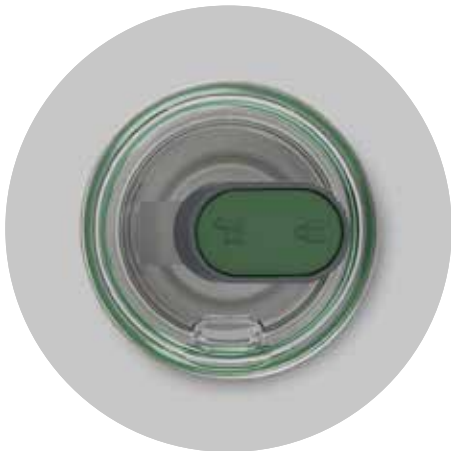
## STAYS COLD

Smoothies, juice, beers and cocktails - they'll stay icy cold for 8 hours



## STAYS HOT

Coffee, tea, mulled wine and hot toddies - it keeps things steamy for up to 5 hours





# OUTDOOR DINING

Our new outdoor dining range features three stainless steel sets: cups, plates, and sporks. Each set of four is designed to be both lightweight and durable, and packs down into a handy carry case, so you can take them with you on any adventure. Our cup and plate sets also include a versatile bamboo lid to keep things tidy, and doubles as a chopping board.





NEW

# STAINLESS STEEL PLATE SET - 4 PLATES

A set of 4 sturdy high quality steel plates that stack neatly together and are generously wide for all your al fresco feasts. The tough nylon strap holds them tightly together and makes it easy to carry with you on all your adventures. The sustainable bamboo board is perfect for prepping, chopping, or serving, and helps cover any leftovers for easy and clean packing. Each plate is individually marked with a different fruit icon, so you'll know which is yours.

Materials: 304/18-8 stainless steel, natural bamboo, nylon

Size: D25.6 x H5.0 cm | D10.1 x H2 in

Weight: 1137 g | 40.1 oz

OL-PLATE001



## EASY CARRY

The strong nylon strap makes it easy to keep the plates and board together and carry by hand or strap to your backpack



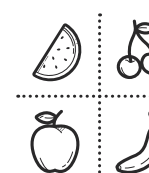
## LIGHT BUT STRONG

The high quality 0.4mm thick stainless steel is light but strong



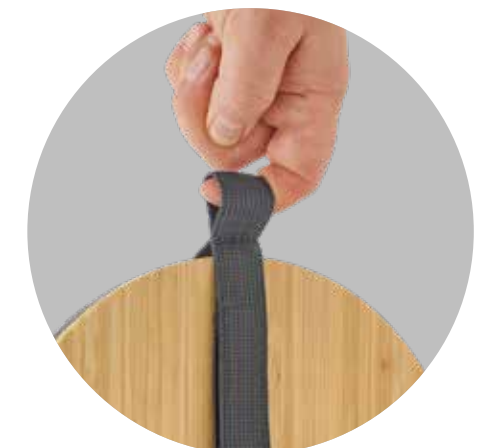
## BAMBOO LID

The naturally antibacterial bamboo lid is ideal for prepping, chopping, or serving



## PLATE IDENTIFIER

Each plate is individually marked so you can always tell which is yours





NEW

## STAINLESS STEEL CUP SET - 4 CUPS

Made from high quality stainless steel, this cup set stacks neatly together to save on space. Each cup is individually marked with a different fruit so you'll easily be able to spot which one is yours. The bamboo chopping board lid can be used to cut your lemon or lime on-the-go and there's a handy bottle opener on the underside. The tough nylon strap keeps everything together for easy carrying and packing.

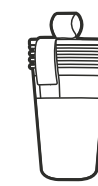
Materials: 304/18-8 stainless steel, natural bamboo, nylon

Volume: 4 x 500 ml | 4 x 16.9 fl oz

Size: D9.4 x H15.8 cm | D3.7 x H6.2 in

Weight: 389 g | 13.7 oz

OL-CUP001



### EASY CARRY

The strong nylon strap makes it easy to keep the cups and board together and carry by hand or strap to your backpack



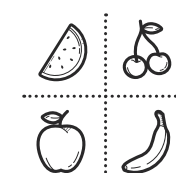
### BAMBOO BOARD + BOTTLE OPENER

The bamboo top is a convenient bottle opener, but also doubles as a mini cutting board



### LIGHT BUT STRONG

The high quality 0.4mm thick stainless steel is light but strong



### CUP IDENTIFIER

Each cup is marked with a different fruit so you'll know which is yours





NEW

## STAINLESS STEEL SPORK SET - 4 SPORKS

A spoon and fork in one, is commonly known as a 'spork' and is the perfect minimal yet functional cutlery design for camping or picnic adventure. Made from high quality stainless steel, they're lightweight, strong and dishwasher safe. Each one is individually marked with a different fruit, so you'll easily spot yours. They stack neatly together to save on space and come in an 'easy-wipe-clean' case made from recycled PET bottles.

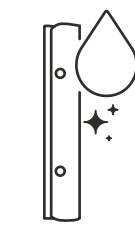
Materials: 304/18-8 stainless steel, recycled PET  
Size: W20.5 x D4.5 x H2.5 cm | W8.1 x D1.8 x H1 in  
Weight: 164 g | 5.8 oz

OL-SP001



### TOUGH + LIGHTWEIGHT

The high quality stainless steel is super strong but lightweight for easy carrying on-the-go



### EASY CLEAN CASE

The case makes it easy to take the spork set with you, and opens up fully for easy cleaning



### SPORK IDENTIFIER

Each spork is marked with a different fruit so you'll know which is yours



### DISHWASHER-SAFE

As easy to clean as home kitchen cutlery





NEW

# EXPLORER FLASK DUO

The latest addition to our Explorer range is a rugged insulated flask, made for two to enjoy. It has two full steel double-wall cups that securely screw on the top and base and will keep your drinks piping hot or ice cold for 24hours. The thick nylon strap handle makes it easy to hold on the move or when pouring and the stopper has a completely plastic free contact. The flask and cups are all dishwasher safe for easy cleaning.

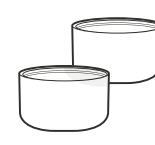
Materials: 304/18-8 stainless steel, polypropylene, silicone, nylon  
Volume: 1 L | 34 fl oz  
Size: D9.7 x H25.8 cm | D3.8 x H10.2 in  
Weight: 745 g | 26.3 oz

BAM-EF001



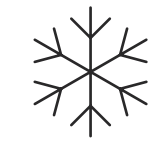
## SAFE + SECURE

100% leak proof and will never spill a drop



## 2 STEEL CUPS

Two double wall steel cups that screw on the top and bottom



## STAYS COLD

Vacuum insulated to keep drinks ice cold for 24hrs



## STAYS HOT

Ideal to bring coffee and tea to keep the team fuelled for the whole day, it stays hot for 24hrs



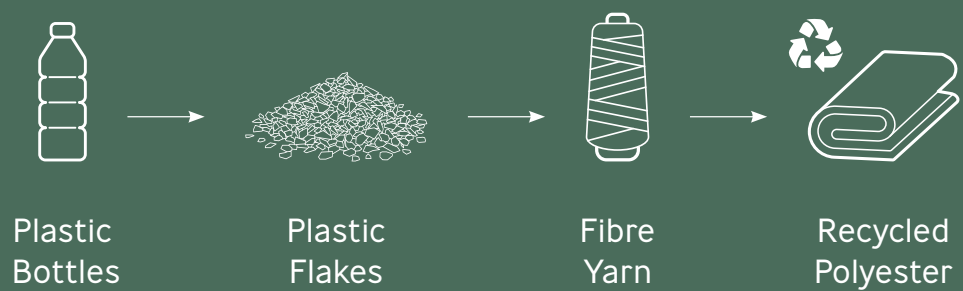


# BAGS + COOLERS

Our range of bags and coolers are ready for any adventure. Made from recycled PET plastic they are tough, hard wearing and water repellent. Whether you're going to a festival, out camping or just on your daily commute, there's a bag for every purpose.

## HOW OUR BAGS ARE MADE

All of our bags are made using recycled PET plastic which is a lightweight and durable material made by recycling plastics such as water bottles. This helps to reduce the environmental impact of each bag.





NEW

# INSULATED LUNCH BAG

WATCH VIDEO 

With a generous capacity and made from recycled plastic bottles, this lunch bag is all you need to carry your breakfast, lunch and snacks for the day. The sealed insulated construction keeps the contents cool, it's also 100% leak proof, water-repellent and easy to wipe clean. The roll top and clip make it easy to carry, ideal to strap to your bike or backpack.

Materials: recycled PET, PEVA (BPA-free & food safe), zinc alloy, polypropylene

Size: W20 x D15 x H31 cm | W7.9 x D5.9 x H12.2 in

Weight: 141 g | 5 oz

LBB019

LBB021

LBB018

LBB020



## SEALED + SECURE

Inspired by dry-bags, the roll top and welded lining construction is 100% leak proof



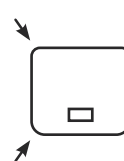
## WATER-REPELLENT INNER

Easy to wipe clean and food-safe



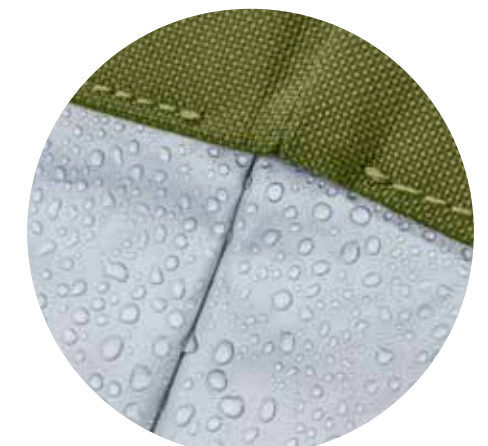
## KEEPS CONTENTS COOL

The insulative lining will maintain internal temperature and keep things cool



## COMPACT STORAGE

Folds down flat when empty to save on space





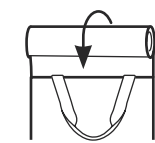
NEW

# INSULATED COOLER BAG

The perfect soft and lightweight insulated cooler for carrying your food and drinks with you. Whether you are taking it on a camping trip, a picnic, or a festival it'll keep your drinks cold and will be easy to carry thanks to the wide padded shoulder strap. Each bag includes a bottle opener buckle and fits 30 cans + ice thanks to its 25-litre capacity. The bag is also made from 26 recycled plastic bottles and is fully sealed, so you won't ever spill a drop.

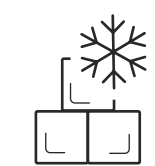
Materials: recycled PET, TPU coated RPET, PEVA (BPA-free & food safe), polycotton, PU leather, zinc alloy  
Volume: 25 L | 845 fl oz  
Size: W38.5 x H40 x D27 cm | W15 x H15.7 x D10.6 in  
Weight: 1213 g | 42.7 oz

LIC019 LIC021



## SEALED + SECURE ROLL TOP

Inspired by dry-bags, the roll top and welded lining construction is 100% leak proof



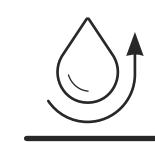
## KEEPS ICE FOR 36 HOURS

Our insulated lining will keep your ice frozen for 36 hours



## FITS 30 CANS (incl. 1/3 for ice)

Fits all types of containers and will even keep wine bottles upright



## WATER REPELLENT BODY + BASE

The water repellent container will keep rain and condensation out, and prevent any leaks





NEW

## INSULATED BOTTLE BAG

Whether on a mountain hike, a work commute or at a festival, you'll want to keep a bottle with you but don't always have a backpack or hands free to carry it. Our bottle bag is designed to keep you moving and hydrated, with an adjustable closing it can securely hold a whole range of bottles, tumblers, cans and cups. The reinforced strap is fully adjustable for wearing on a shoulder or cross body. The insulated lining will even help keep your drink cool and it has a secure pocket that is perfect for your phone or keys.

Materials: recycled PET, PEVA (BPA-free & food safe), polycotton, PU leather, zinc alloy

Size: D11.5 x W10.5 x H20 cm | D4.5 x W4.1 x H7.8 in

Weight: 113 g | 4 oz

LIB019

LIB021

LIB018

LIB020



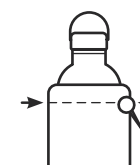
### WATER-REPELLENT INTERIOR

Easy to wipe clean and leak proof



### KEEPS CONTENTS COOL

The insulative lining will maintain internal temperature and keep things cool



### ADJUSTABLE DRAWSTRING

Secures a variety of bottles in place



### SUSTAINABLE MATERIALS

Recycled PET, PEVA (BPA-free & food safe inner lining), polycotton, PU leather







# INSULATED TOTE BAG

NEW

We've taken our already popular design and made it even better and introduced new colour options. The new tote has thicker insulation for keeping the contents even cooler and this also makes it more stable so it now stands up on its own (even when empty), which is so useful when you're loading it when out and about. The ideal tote for carrying breakfast or lunch, food market shop, park picnic or even gym kit.

Materials: recycled PET, PEVA (BPA-free & food safe), polycotton, PU leather, zinc alloy

Volume: 16 L | 541 fl oz

Size: W15 x H40 cm | D5.9 x H15.7 in

Weight: 525 g | 18.5 oz

- LIT019
- LIT021
- LIT018
- LIT020



## SEALED + SECURE

Inspired by dry-bags, the roll top and welded lining construction is 100% leak proof



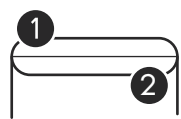
## WATER-REPELLENT INNER

Easy to wipe clean and food-safe



## KEEPS CONTENTS COOL

The insulative lining will maintain internal temperature and keep things cool



## SEPARATE COMPARTMENTS

Split-sectioned to separate cold/wet contents





# FILTRATION

Activated charcoal has been used for centuries to filter water, remove toxins, and treat digestive issues. It enhances tap water's taste while reducing plastic waste. Binchotan charcoal, introduced to Japan 1,200 years ago by the monk Kukai, became popular in the 17th century.

## HOW IT WORKS?

This filtration works like reverse osmosis. Binchotan charcoal's porous surface (500m<sup>2</sup> per gram) traps contaminants via ion attraction while releasing minerals, softening and improving water taste.

## CIRCULAR ECONOMY

One of the reasons we love working with Binchotan charcoal is because it can be reused all around the house and garden once it's finished as a water filter.



\* Recharge your charcoal after 3 months of use by boiling it for 10 minutes. After 6 months recycle as fertiliser, deodoriser or dehumidifier

[Read](#) the blog to find out more about this amazing material.



**+ ADDS MINERALS**  
**+ REMOVES CONTAMINANTS**



### ZERO-WASTE

Can be reused all around the house + garden



### VERSATILE

Can be used in any bottle or jug



### PLASTIC-FREE

No hard plastic casing like other water filters





# CHARCOAL WATER FILTERS - SINGLE + 4 PACK

[WATCH VIDEO](#)

Our charcoal sticks are available in either single or a 4-pack. Each stick lasts 6 months and comes pressure washed and preserved in a vacuum-sealed recyclable plastic sleeve for immediate use.

Counter POS available (see p46).

Materials: 100% natural wood

Size: D2.5 x L11.8 cm | D1 x L5 in (stick sizes may vary)

Longevity: one stick last 6 months

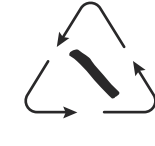
- Single-pack
- EGS001-1B
- 4-pack
- EGS004





### SUSTAINABLY SOURCED

Our producers only farm from local renewable forests, without removing the roots to promote re-growth and protect soil biodiversity



### RECYCLABLE

All packaging is 100% recyclable. The charcoal sticks can be reused all around the house + garden



### NATURAL MATERIALS

100% natural wood





# BULK CHARCOAL PIECES - 5kg

As more and more people are looking to live plastic-free and zero-waste, our 5kg bulk pack of charcoal allows consumers to buy by weight, and bring their own packaging. The shelf-ready box allows you to select the amount you need, and also illustrates the secondary uses of charcoal to extend its life, such as a deodoriser or dehumidifier. This type of filtration works best in larger vessels, like water jugs and canisters. It also needs to be boiled for 10 minutes before first usage.

Materials: 100% natural wood  
Size: W29.5 x L29.5 x H20.5 cm | W11.6 x L11.6 x H8 in (stick sizes may vary)  
Longevity: one stick last 6 months

EGS5KG



### SUSTAINABLY SOURCED

Our producers only farm from local renewable forests, without removing the roots to promote re-growth and protect soil biodiversity



### RECYCLABLE

All packaging is 100% recyclable. The charcoal pieces can be reused all around the house + garden



### AVAILABLE TO BUY BY WEIGHT

Customers can choose how much they want, and bring their own packaging



### NATURAL MATERIALS

100% natural wood







## CHARCOAL WATER FILTER & COIL

[WATCH VIDEO](#)

Turn any bottle into a filtered bottle with our universal charcoal coil. It comes with an active charcoal stick giving you 6 months of clean, clear and delicious water. No rattling and no scratches, it's locked into place with a spring coil. Completely taste-neutral and easy to use.

Counter POS available (see p46).

Materials: 304/18-8 stainless steel, 100% natural wood

Size: D2.8 x L11.8 cm | D1.1 x 4.6 in (stick sizes may vary)

Longevity: one stick last 6 months

EGS001-1C



### SUSTAINABLY SOURCED

Our producers only farm from local renewable forests, without removing the roots to promote re-growth and protect soil biodiversity



### RECYCLABLE

All packaging is 100% recyclable. The charcoal sticks can be reused all around the house + garden



### FITS ANY BOTTLE

The high-quality steel spring coil locks the charcoal into place in any reusable bottle

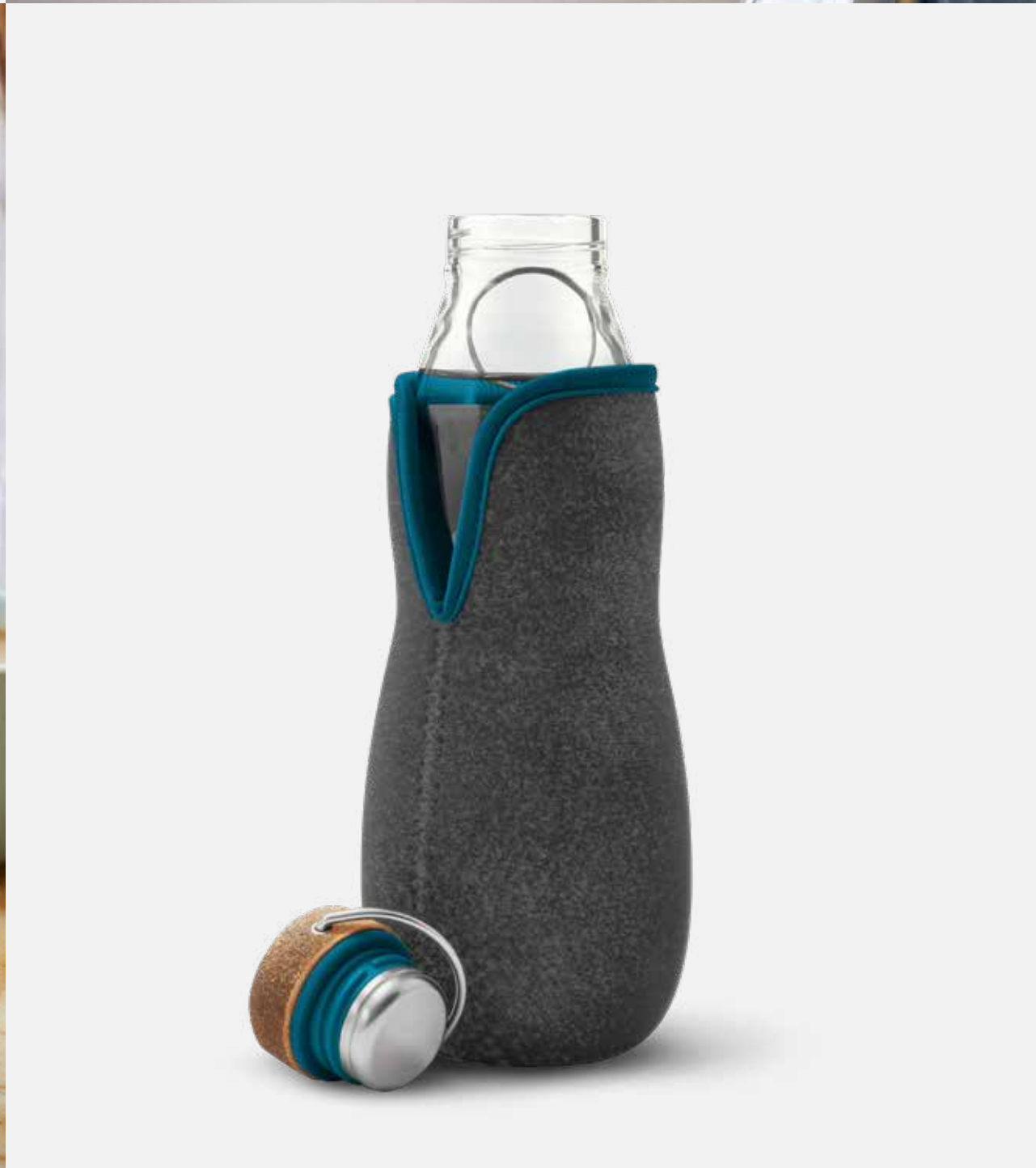


### RECYCLABLE MATERIALS

304/18-8 stainless steel, 100% natural wood







# EAU GOOD GLASS


Made from hand-blown durable borosilicate glass, this bottle includes an active charcoal water filter and coil, and is protected by a recycled polyester insulating sleeve. The lid is made from a natural wood fibre polypropylene mix and is 100% leak proof. Never has water looked so clear or tasted so clean.

Materials: hand-blown borosilicate glass, polypropylene with wood fibre, recycled polyester, silicone, polypropylene, 304/18-8 stainless steel  
Volume: 650 ml | 22 fl oz  
Size: D8.2 x H23.6 cm | D3.2 x H9.3 in  
Weight: 315 g | 11 oz

EGO-EGG010    EGO-EGG005

 **STRONG LID + LOOP**  
100% leak proof with a convenient steel loop for easy carrying

 **SUSTAINABLY SOURCED**  
Our charcoal producers only farm from local renewable forests, without removing the roots to promote re-growth and protect soil biodiversity.

 **TASTE-NEUTRAL**  
The durable borosilicate bottle is tougher than normal glass and completely flavour-neutral, leaving your water tasting clean and clear

 **EASY TO REFILL**  
Paired perfectly with our Active Charcoal 4-pack, it's easy to replace the filter





# ACCESSORIES

Our accessories have been designed to complement our main product ranges and are simple to add to any purchase. They will heighten any adventure and make it easy to live zero-waste, leaving no trace on your travels.







# CUTLERY SET + CASE / CDU

WATCH VIDEO

This stacking knife, fork and spoon set feels at home in your hands, and nests into a hygienic, compact carry case. Made from 18/8 stainless steel, they're tough and are far more effective than plastic or bamboo sets.

We have developed a Counter Display Unit (CDU) as an alternative to the boxed packaging for merchandising in store. Ideal for counter tops near checkout for impulse or add-on purchase.

Materials: 304/18-8 Stainless steel, polypropylene

Cutlery size / weight: L5 x W20 x H2 cm | L2 x W7.8 x H0.8 in / 127 g | 4.5 oz  
CDU size / weight: L14.5 x W25 x H28 cm | W5.7 x D9.8 x H11 in / 127 g | 4.5 oz

- Cutlery
- BAM-SSC001
- CDU
- BAM-SSC002

### TOUGH + LIGHTWEIGHT

The high quality stainless steel is super strong but lightweight for easy carrying on-the-go

### HYGIENIC CARRY CASE

Snaps shut so there's no cross contamination

### DISHWASHER-SAFE

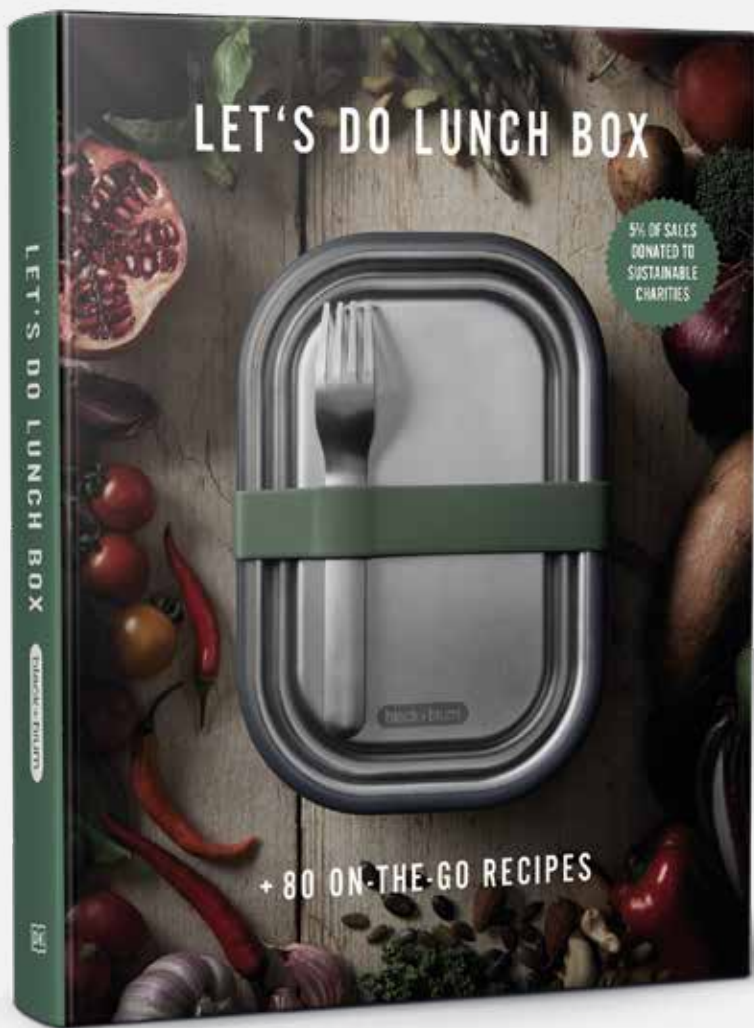
As easy to clean as home kitchen cutlery

### SUSTAINABLE MATERIALS

304/18-8 stainless steel, polypropylene







# RECIPE BOOK - LET'S DO LUNCH BOX

With over 80 recipes to make mornings and lunchtimes brighter, healthier and more sustainable, 'Let's Do Lunch Box' has been created specifically for our products. It is ideal to help boost average order value and merchandising within store. Including recipes from 4 well-known recipe developers, health, wellness and food influencers including Sara Kiyo Popowa (@shisidelicious) and Ryan Carter (@livevitae), it's packed with nutritious and delicious meal ideas.

Size: W2 x L19.5 x H23.5 cm | W0.8 x L7.7 x H9.2 in  
Pages: 191 pages

LBR-B001



## 80+ RECIPES

Ideal for breakfast, lunch and everything in between



## IDEAL FOR UPSELLING

Each recipe recommends a product pairing, making this book the ideal add-on to boost your average-order-value





# FSDU WOODEN POS STAND

This natural FSC Certified wooden floor-standing POS unit stands out instore, further highlighting the eco-credentials of the brand. The top two shelves are high enough to accommodate the metal POS unit (cutlery). It will arrive flat-packed and is easy to assemble with supplied instructions.

Size:  
W65 x D36 x H171 cm  
W25.5 x D14 x H67.3 in

POS-FSDU-S



# COUNTER POS STAND

Our simplest POS unit, the euro hook stand, is made from powder-coated steel and assembles with two screws. It fits our boxed cutlery set and case, with interchangeable multilingual backing cards. Arrives flat-packed.

Size:  
W21 x D27 x H36 cm  
W8.2 x D10.6 x H14.2 in

POS-COUNTERTOP



# SET OF 3 RISERS

The set of 3 powder-coated steel risers will help elevate and complement any display, and neatly stack together for convenient storage.

Size:  
W15 x D15 x H10 cm  
W5.9 x D5.9 x H3.9 in

Largest POS-RISERS

Size:  
W12 x D4 x H4 cm  
W4.7 x D1.6 x H1.6 in

Name Plate POS-PLATE



# A5 DISPLAY CARDS

Include lifestyle imagery and informative product descriptions to your display and bring the range to life.

Size:  
W21 x H14.8 cm  
W8.26 x H5.8 in

Landscape

Size:  
W14.8 x H21 cm  
W5.8 x H8.26 in

Portrait





# CO-BRAND WITH US

Our range of unique and eco-friendly products are the perfect gift or promotional item for your employees and corporate events. From water bottles to lunch boxes, vacuum flasks or even a portable cutlery set - the possibilities are endless.

We have laser-etching and printing suppliers in the UK, Europe and US or, for larger volumes, at our factories. Made from high-quality materials, all our products are built to last and easy to customise. Enquire to create something special and sustainable with your logo.

## EXPLORE CO-BRAND OPTIONS

View our brochure below or email us at [co-brand@black-blum.com](mailto:co-brand@black-blum.com) to learn more.

CO-BRAND BROCHURE





# PHOTOGRAPHY + VIDEOS

Our materials are chosen with great care - we consider how they are required to function, their durability, and their impact on the environment. We choose natural materials where possible, but our biggest aim is to create products which are made to last.

# ONLINE ASSETS

All images and videos can be found at

[www.black-blumassets.com](http://www.black-blumassets.com) ↓

# SOCIAL CHANNELS

Follow us for product launches, tips, recipes and more.



# CONTACT US

Email us at [sales@black-blum.com](mailto:sales@black-blum.com) or give us a call +44 (0) 20 7633 0022

[black-blum.com](http://black-blum.com)

# CUT OUTS + LIFESTYLE IMAGES + PRODUCT VIDEOS

